

*In the Specification:*

[0096] Fig. 18 shows a further embodiment, in this case a turret shaft 1110. The turret shaft 1110 may include a pair of male members 1120 fixedly attached to the center of the turret plate 1020. The male members 1130 1120 each may have a shaft 1140 extending therefrom. The shaft 1140 may be largely rectangular in shape. Likewise, the turret shaft 1110 may include a pair of female members 1150 attached to the turret frame 1050. The female members 1150 each may have a groove 1160 extending partially therethrough.

[0097] The shaft 1140 of the male members 1130 1120 may have a dimple 1170 or a similar protrusion on either side. Likewise, the female members 1150 each may have a pair of apertures 1180 positioned therethrough extending towards the groove 1160. A spring plunger 1190 may be positioned within each aperture 1180 and may be biased towards the groove 1160. The spring plungers 1190 may provide a positive lock on the dimples 1170 of the male members 1130 so as to secure the turret shaft 1110 in place. Alternatively, screws or other types of fastening devices may be positioned within the apertures 1180 so as to secure the male and female members 1130 1120, 1150 of the turret shaft 1110.